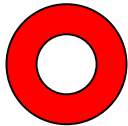
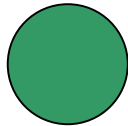
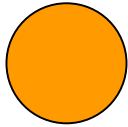

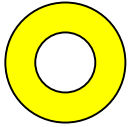
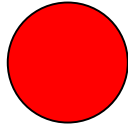



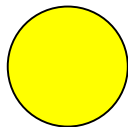

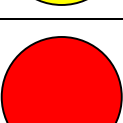



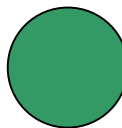
Plusaufgaben mit gemischten Zehnern mit Überschreitung		1
$36 + 16 =$ 	$42 + 19 =$ 	44
		52
$55 + 37 =$ 	$28 + 46 =$ 	82
		75
$23 + 59 =$ 	$35 + 49 =$ 	74
		92
$27 + 17 =$ 	$38 + 37 =$ 	61
		57
$29 + 28 =$ 	$45 + 36 =$ 	81
		84

	1
	
	
	
	
	
	
	
	
	
	

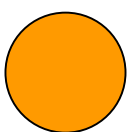
Plusaufgaben mit gemischten Zehnern
mit Überschreitung


2

$26 + 37 =$ 

$38 + 39 =$ 

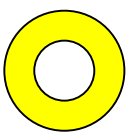
55

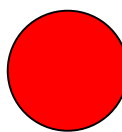
$29 + 36 =$ 

$45 + 48 =$ 

65


93


$37 + 18 =$ 

$56 + 27 =$ 

83

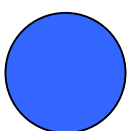
42

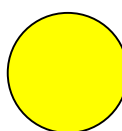
$24 + 18 =$ 

$59 + 22 =$ 

73

81

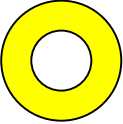
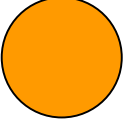


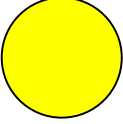


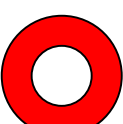
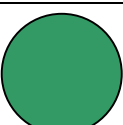
$63 + 27 =$ 

$36 + 37 =$ 

90


63

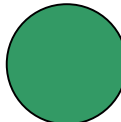
77

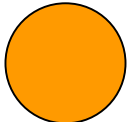
	2
	
	
	
	
	
	
	
	
	
	


Plusaufgaben mit gemischten Zehnern
mit Überschreitung

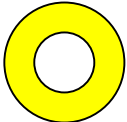
3

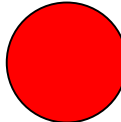
$28 + 28 =$ 


$12 + 19 =$ 


$75 + 16 =$ 

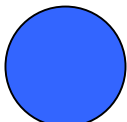
$36 + 25 =$ 

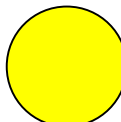
$31 + 29 =$ 

$34 + 47 =$ 

$36 + 47 =$ 

$36 + 36 =$ 

$64 + 29 =$ 

$35 + 39 =$ 

61

91

81

83

60

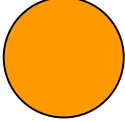
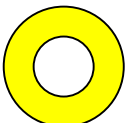
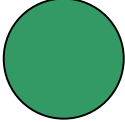
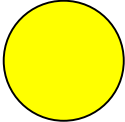

31

72

74


56

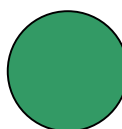
93

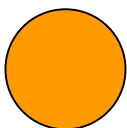
	3
	
	
	
	
	
	
	
	
	
	

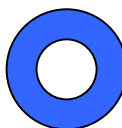
Plusaufgaben mit gemischten Zehnern
mit Überschreitung

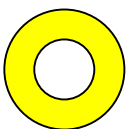
4

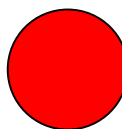
$32 + 59 =$ 


$59 + 41 =$ 


$42 + 39 =$ 

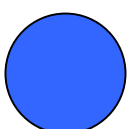
$17 + 77 =$ 

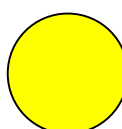
$46 + 39 =$ 

$34 + 28 =$ 

$27 + 57 =$ 

$35 + 58 =$ 

$46 + 49 =$ 

$17 + 36 =$ 

94

81

93

62

85

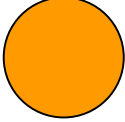

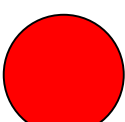

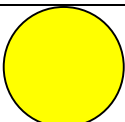
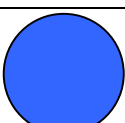
100

84

91


53

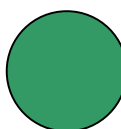
95

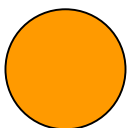
	4
	
	
	
	
	
	
	
	
	
	


Plusaufgaben mit gemischten Zehnern mit Überschreitung

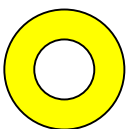
5

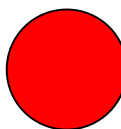
$15 + 29 =$ 


$39 + 48 =$ 


$38 + 27 =$ 

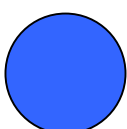
$48 + 25 =$ 

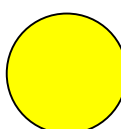
$49 + 42 =$ 

$22 + 39 =$ 

$34 + 37 =$ 

$43 + 19 =$ 

$26 + 74 =$ 

$12 + 69 =$ 

73

71

61

100

91

44

62

81

65

87

	5
	
	