
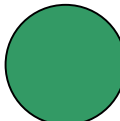


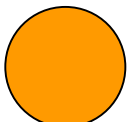
Plusaufgaben mit gemischten Zehnern
ohne Überschreitung


1

$25 + 43 =$ 

$43 + 36 =$ 

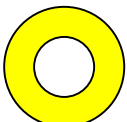
98

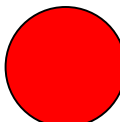
$81 + 15 =$ 

$17 + 41 =$ 

68


38


$25 + 13 =$ 

$42 + 31 =$ 

69


58

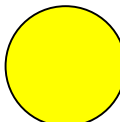
$72 + 26 =$ 

$26 + 43 =$ 

96

79


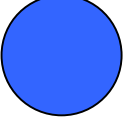
$84 + 15 =$ 

$35 + 41 =$ 

99


76

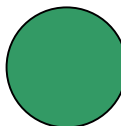
73

	1
	
	
	
	
	
	
	
	
	
	

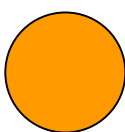
Plusaufgaben mit gemischten Zehnern
ohne Überschreitung


2

$12 + 33 =$ 

$36 + 11 =$ 

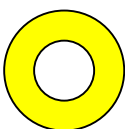
99

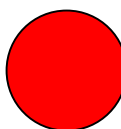
$35 + 54 =$ 

$66 + 22 =$ 

89


88


$87 + 12 =$ 

$52 + 33 =$ 

85

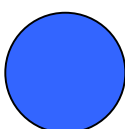
49

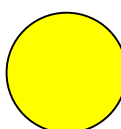
$24 + 25 =$ 

$45 + 41 =$ 

59

86

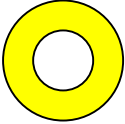
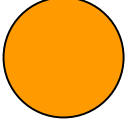

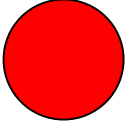

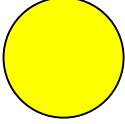



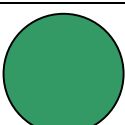
$62 + 17 =$ 

$17 + 42 =$ 

79


45

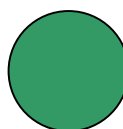
47

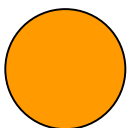
	2
	
	
	
	
	
	
	
	
	
	

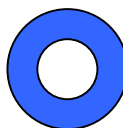
Plusaufgaben mit gemischten Zehnern
ohne Überschreitung

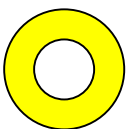
3

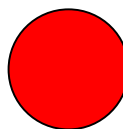
$24 + 13 =$ 


$53 + 15 =$ 


$47 + 32 =$ 

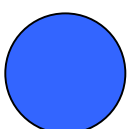
$64 + 23 =$ 

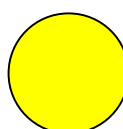
$48 + 21 =$ 

$35 + 24 =$ 

$53 + 42 =$ 

$48 + 51 =$ 

$42 + 15 =$ 

$61 + 23 =$ 

87

79

59

95

69

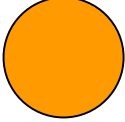

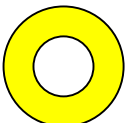
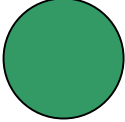

68

99

84


37

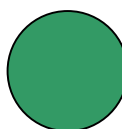
57

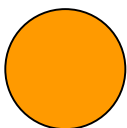
	3
	
	
	
	
	
	
	
	
	
	

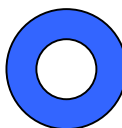
Plusaufgaben mit gemischten Zehnern
ohne Überschreitung

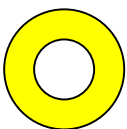
4

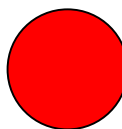
$46 + 53 =$ 


$44 + 44 =$ 


$42 + 34 =$ 

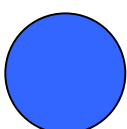
$24 + 23 =$ 

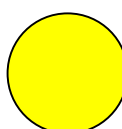
$42 + 43 =$ 

$31 + 37 =$ 

$37 + 33 =$ 

$31 + 25 =$ 

$52 + 45 =$ 

$23 + 15 =$ 

47

76

56

68

85


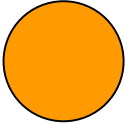

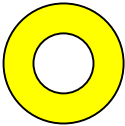
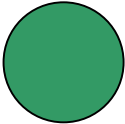

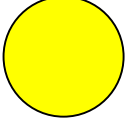
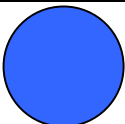
88


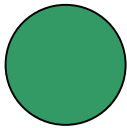
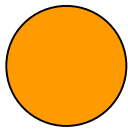

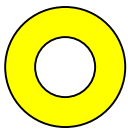
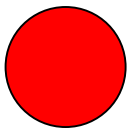



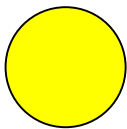
70

99

38

97

	4
	
	
	
	
	
	
	
	
	
	

Plusaufgaben mit gemischten Zehnern ohne Überschreitung		5
$61 + 15 =$ 	$35 + 24 =$ 	49
$41 + 36 =$ 	$22 + 27 =$ 	78
$56 + 43 =$ 	$37 + 42 =$ 	79
$25 + 53 =$ 	$47 + 21 =$ 	69
$54 + 15 =$ 	$31 + 43 =$ 	99
		76
		68
		74
		77
		59

	5
	
	
	
	
	
	
	
	
	