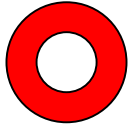
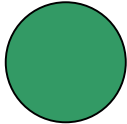
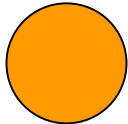

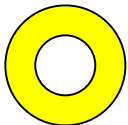
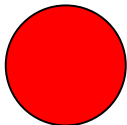



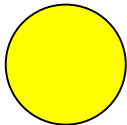


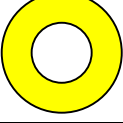

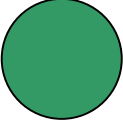

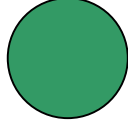
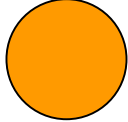

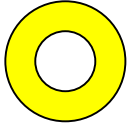
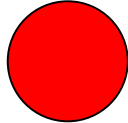


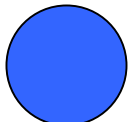
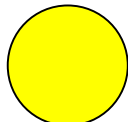
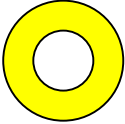
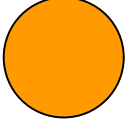

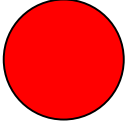

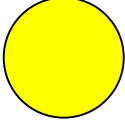


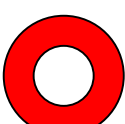
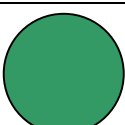


Plusaufgaben mit ganzen Zehnern		1
32 + 30 = 	51 + 10 = 	92
		62
45 + 50 = 	17 + 20 = 	79
		66
69 + 10 = 	48 + 30 = 	37
		95
72 + 20 = 	26 + 40 = 	61
		94
84 + 10 = 	35 + 40 = 	75
		78

	1
	
	
	
	
	
	
	
	
	
	

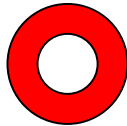
Plusaufgaben mit ganzen Zehnern		2
16 + 30 = 	38 + 10 = 	99
		89
39 + 50 = 	68 + 20 = 	88
		82
89 + 10 = 	52 + 30 = 	44
		57
24 + 20 = 	45 + 40 = 	85
		72
62 + 10 = 	17 + 40 = 	46
		48

	2
	
	
	
	
	
	
	
	
	
	

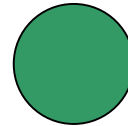
Plusaufgaben mit ganzen Zehnern

3

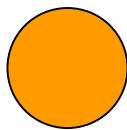
$16 + 80 =$



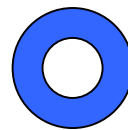
$37 + 40 =$



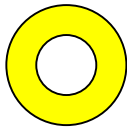
$39 + 20 =$



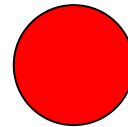
$68 + 10 =$



$59 + 10 =$



$52 + 20 =$



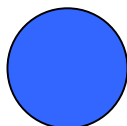
$24 + 70 =$



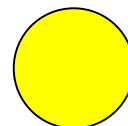
$45 + 50 =$



$22 + 10 =$



$17 + 70 =$



78

59

72

94

69


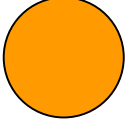

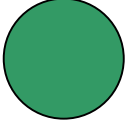

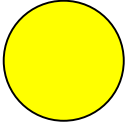

77

95

87

96

32

	3
	
	
	
	
	
	
	
	
	
	

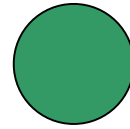
Plusaufgaben mit ganzen Zehnern

4

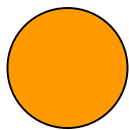
$11 + 80 =$



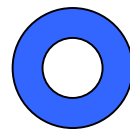
$27 + 40 =$



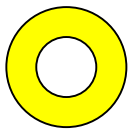
$39 + 10 =$



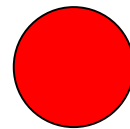
$48 + 10 =$



$59 + 30 =$



$52 + 40 =$



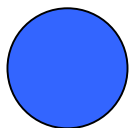
$24 + 50 =$



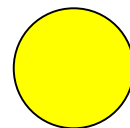
$35 + 50 =$



$42 + 40 =$



$17 + 30 =$



58

49

85

92

89


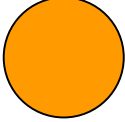

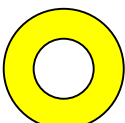
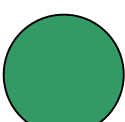

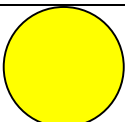
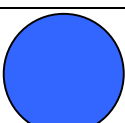
67

74

91

47

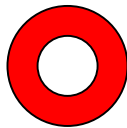
82

	4
	
	
	
	
	
	
	
	
	
	

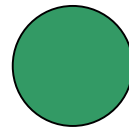
Plusaufgaben mit ganzen Zehnern

5

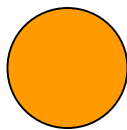
$15 + 20 =$



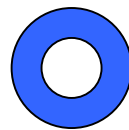
$54 + 40 =$



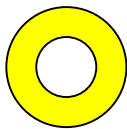
$38 + 20 =$



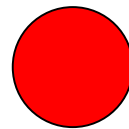
$48 + 20 =$



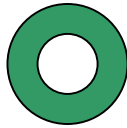
$59 + 40 =$



$22 + 30 =$



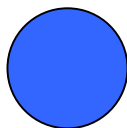
$34 + 30 =$



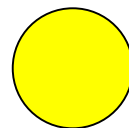
$43 + 10 =$



$26 + 70 =$



$12 + 80 =$



68

64

52

96

99

35

53

92

58

94

	5
	
	